

# Acknowledgement

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The opportunity to share my acquired knowledge with thousands of professionals and students across many countries and organisations has given me an immense sense of accomplishment and satisfaction. It has also been a wonderful journey of discovery for me - both while researching for all editions of this book and teaching the subject in India and abroad.

This edition is the result of 39 years of learning and hands-on experience in this field, including more than 20 years of research and collaboration with various organisations and specialists in the global maritime industry.

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In this context, I have a beautiful quote to share with my readers:

*“Real knowledge, like everything else of value, is not to be obtained easily.*

*It must be worked for, studied for, thought for, and, more than all must be prayed for.”*

*Thomas Arnold (1795-1842), British Educator, Scholar*

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